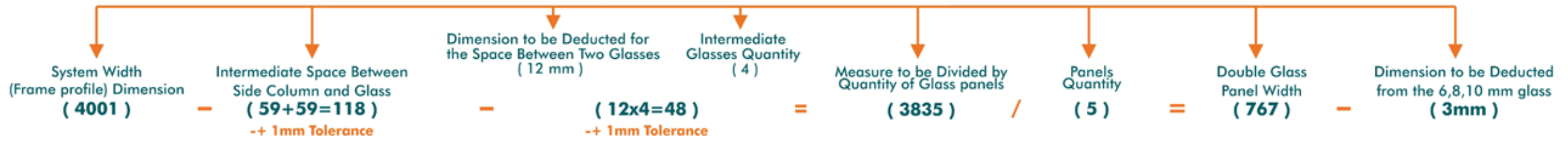
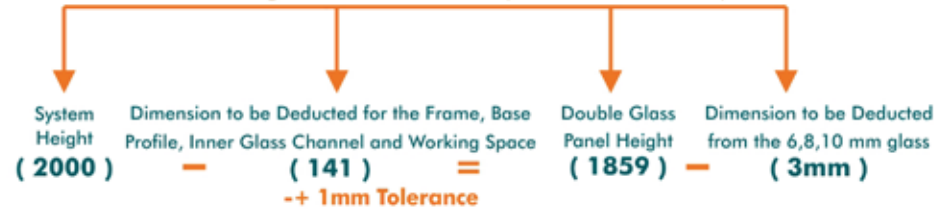


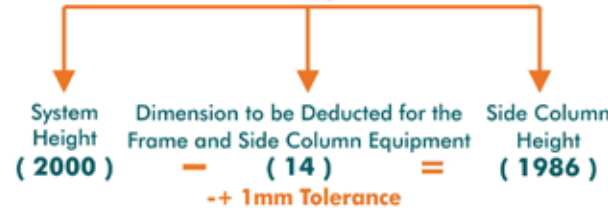
Glass Width Calculation (20-10-8-6mm)



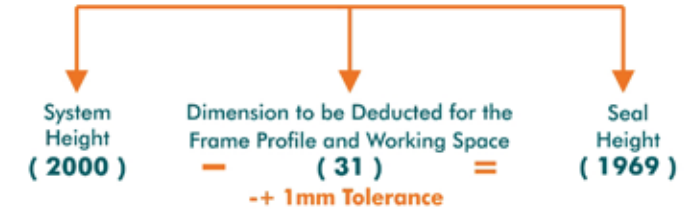
Glass Height Calculation (20-10-8-6mm)



Side Column Length Calculation



Intermediate and Joint Profiles Calculation



For 6,8, 10 mm glass from the height of the seal length $68 + 68 = 136\text{mm}$ will be cut for the Glass Latch Profile. Flyscreen profile brackets are cut at 45 degrees.

- + 90 and 135 Degree Glass Measure Calculation



	3-RAIL	1. RAIL	2. RAIL	3. RAIL	
90 DEGREE DIMENSIONS TO BE DEDUCTED FROM FRAME LENGTH	72mm	106mm	140mm		-+ 0,5mm Tolerance
135 DEGREE DIMENSIONS TO BE DEDUCTED FROM FRAME LENGTH	49mm	63mm	77mm		-+ 0,5mm Tolerance
111MM IS ADDED TO THE FRAME LENGTH AT 90 DEGREES REVERSE ANGLES					
90 DEGREES REVERSE ANGLE MEASUREMENT	129mm	95,5mm	62mm		-+ 0,5mm Tolerance
46MM IS ADDED TO THE FRAME LENGTH AT 135 DEGREES REVERSE ANGLES					
135 DEGREES REVERSE ANGLE MEASUREMENT	73mm	59mm	45mm		-+ 0,5mm Tolerance

	5-RAIL	1.RAIL	2.RAIL	3.RAIL	4.RAIL	5.RAIL	
90 DEGREE DIMENSIONS TO BE DEDUCTED FROM FRAME LENGTH	72mm	106mm	140mm	174mm	208mm		-+ 0,5mm Tolerance
135 DEGREE DIMENSIONS TO BE DEDUCTED FROM FRAME LENGTH	49mm	63mm	77mm	91mm	105mm		-+ 0,5mm Tolerance
179 MM IS ADDED TO THE FRAME LENGTH AT 90 DEGREES REVERSE ANGLES							
90 DEGREES REVERSE ANGLE MEASUREMENT	196mm	162,5mm	129mm	95,5mm	62mm		-+ 0,5mm Tolerance
75MM IS ADDED TO THE FRAME LENGTH AT 135 DEGREES REVERSE ANGLES							
135 DEGREES REVERSE ANGLE MEASUREMENT	101mm	87mm	73mm	59mm	45mm		-+ 0,5mm Tolerance

INFORMATION - NOTE

Middle Joint Glass Calculation

Glass Dimension to be Deducted From The two middle join panel
 $40+40=80\text{mm}$ -+ 0,5mm Tolerance

Glass Base Profile Calculation

Dimension to be Deducted From The Intermediate Cover Measure
 13 mm -+ 0,5mm Tolerance

6,8,10 mm glass and fly screen profiles will be the same as the base profile width. Flyscreen profile brackets are cut at 45 degrees.

Note:

Note: This document has been prepared for our dealer to make technical calculations (measurements). The dimensions specified in the document are prepared as an example. In order for the glasses to fit into the profile easily, the insulating glasses you will produce will be maximum 19.5 mm. BKS is not responsible for glasses over 19.5 mm. Check before production, our company is not responsible for wrong calculations and cuts.